



## Frame Ordering Procedure

When making an order of our pressed metal door frames please be sure you have the following information below that way we can speed up your order once it is placed

### Profile of Frame:

- Block size
- Type of wall

### Method of Fixing:

- New masonry walls require wire or block ties
- Existing masonry walls require dyna bolt provisions
- Steel or timber stud walls require stud clips.

### Rebate Size

The rebate size is determined by the thickness of the door that will be installed on the frame.

Standard Rebate sizes are 41mm, 47mm & 51mm.

- 38 mm thick door requires a frame with a 41mm rebate
- 40mm thick door requires a frame with a 47mm rebate
- 45mm thick door requires a frame with a 51mm rebate

### Reveal Sizes

- Reveal height = Door height + clearance gaps + allow for floor finish thickness.
- Reveal width = Door width + 4mm clearance gaps (double doors allow 6mm)
- Standard reveal height non rated frames = 2065mm (stock frames)
- Standard reveal height fire rated frames = 2055mm (stock frames)

### Handing

To figure out the handing of the door, pull the door open TOWARDS YOU, the side of the hinges is the handing. E.G: if you PULL the door open TOWARDS YOU, and the hinges are on the left hand side, the frame will be a left handed frame

### Type of Hinge

- Specify Quantity, Type
- Frames are supplied standard with either butt-welded hinges or screw fixed hinges.

Depending on the weight & size of the door, fire doors, solid doors and steel sheeted doors usually come standard with 3 hinges.

### Order Details:

- Order number
- Contact name
- Phone number
- Delivery address
- Date required



## Fire Door Ordering Procedure

When making an order of our pressed metal door frames please be sure you have the following information below that way we can speed up your order once it is placed

### **Door height**

Reveal height and reveal width less clearances – generally 4mm from width and 7mm from height.

Note: measure height from the top of floor finish or allow for finish if not down.

### **Door thicknesses available**

35mm Thick = Mini Fire Door

45mm Thick = Maxi Fire Door

Note: if doors are to be metal clad add 4mm to finish thickness.

Double Fire doors are 45mm only and are supplied with aluminium meeting stiles

### **F.R.L rating**

1, 2, 3 or 4 hour fire rating.

35mm thick doors are generally for unit residential buildings – 1 to 2 hours only

45mm thick doors are generally for commercial buildings – 1-4 hours

### **Internal or external**

Specify if the door will be internal or external.

### **Door finish**

MDF, PLY, SPM & Steel sheeted with capping surrounds etc

### **Order details**

- Order number
- Contact name
- Phone number
- Delivery address
- Date required



## Non-rated Door Ordering Procedure

When making an order of our pressed metal door frames please be sure you have the following information below that way we can speed up your order once it is placed

### **Door height**

Door frame Reveal height and reveal width less clearances – generally 4mm from width and 7mm from height.

Note: measure height from the top of floor finish or allow for finish if not down.

### **Door thicknesses available.**

35mm, 40mm, and 45mm.

Other thicknesses are available on request

Note: if doors are to be metal clad add 4mm to finish thickness.

Double doors are 45mm rebated or non-rebated.

### **Internal or external**

Specify if the door will be internal or external.

### **Door finish**

MDF, PLY, Special veneer or metal clad, material type and thickness.

### **Order reference details**

- Order number
- Contact name
- Phone number
- Delivery address
- Date required